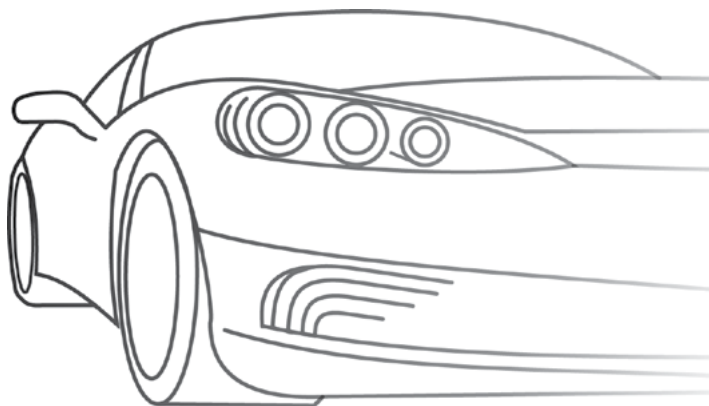


AutomotiveDec or I ndustries



UnionProductProcurement

ADI GROUP Sp. z. o. o.
+48 692 461 669
www.adi-upp.com



Premium Line



ADI UPP is a comprehensive line of paints and consumables for car repair.

We invite you to use the products of the joint project, which is a close alliance of one of the largest and most innovative factories in Italy, which combines the advanced technologies of the production of paint and varnish materials in Italy - Palini Vernici together with the ADI UPP brand

A distinctive feature of ADI UPP materials is their quality at an affordable price, which is due to the fact that these materials, produced in Europe, do not carry a marketing markup and are products of an alliance concluded between organizations that have been working in the field of production and sale of paint products in different countries for more than 15 years

This made it possible to provide high-quality materials directly from the manufacturer, taking into account the requirements of the modern market.

The system of paint and paint materials ADI UPP contains all the necessary materials for the full cycle of painting a car and includes: varnishes, paints, base coatings, primers, putties, thinners, cleaners, repair systems for plastic, sealants, anti-gravel coatings, polishing pastes and other consumables materials for paint and varnish materials works

All products of the ADI UPP line have excellent characteristics and high-performance properties, among which it should be noted: economy, ease of application, stable the quality of elements of color selection and related materials, a wide range of complementary products, accuracy and ease of color selection, high manufacturability.

With such materials, you can offer the paint market an optimal solution, collected in one "ruler".

This was appreciated by our partners, both on branded and independent services.



ACRYLIC ENAMEL READY-MIXED DIRECT GLOSS

Ready-Mixed Direct Gloss- two-component acrylic enamel of the highest quality. Designed for professional car repair. The color range is specially designed for LADA cars, as well as for other brands. The paint has an excellent gloss, dries quickly, polishes well, has high resistance to aggressive environmental influences, is suitable for both partial and full painting of the car body, has high resistance to color reversal.

Surfaces suitable for application: surfaces, primed with acrylic primer ADI 4+1 HS (Primer AD009, hardener AD010)



Only for professional using

Suitable for surface application Previous

Well-dried and polished, durable old paintwork. Surfaces primed with soils and fillers ADI UPP.

surface treatment



Before applying paint, the surface must be clean, dry, thoroughly degreased and polished. Before applying paint, clean the surface with a remover silicone Silicone Remover

Mixing proportions



2:1 The hardener is selected depending on the size of the surface to be painted and the temperature indoor

Dilution



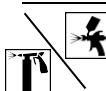
Universal thinner 10-20%

Causing



The viscosity of the material ready for application is 4 mm, +20° WITH 18 - 22 sec

HVLP Classic:



Nozzle diameter: 1.3 - 1.4 mm 1.3 - 1.5 mm
Spray pressure: 2.5 - 3.0 bar 3.0 - 5.0 bar

Spraying layers



2-3 layers

Dry layer thickness

50 - 60 microns

Time of life

1-8 hours depending on the used hardener

Temperature reactions

MINIMUM + 10° WITH

Permissible air humidity

Not more than 75%

Cost material

8.0 - 10.0 m²/1l



Drying at + 60° WITH

Time exposure times before accelerated drying:

Drying at + 20° WITH



30 min

10-15

From dust: 35 - 45 min,
complete drying: 16-24 hours

Safety measures: Work only in well-ventilated rooms, do not smoke or eat. Keep out of the reach of children. In case of insufficient ventilation, use respiratory protection.

BASIC PAINT READY-MIXED BASECOAT



Only for professional using

Basecoat Ready-Mixed Basecoat- VS series paint for two-layer and three-layer painting system of passenger cars. After applying a transparent varnish on it, a shiny, weather-resistant, durable paint coating is obtained. Intended for professional repair of passenger cars.

Ready-Mixed base paint Basecoat has the following features:

- ease of application;
- absence of so-called "clouds" and "appleness";
- strong coverage;
- quick drying;
- excellent brightness and shine;
- high economy.

Surfaces suitable for application: Surfaces primed with acrylic primer ADI 4+1 HS (Primer AD009, hardener AD010), acrylic primer ADI 5+1 HS

name	article	liter capacity/unit	name	article	liter capacity/unit
BMW 181	AD044	1 liter	Lada 100	AD057	1 liter
DAE 11U	AD045	1 liter	Lada 630	AD058	1 liter
DAE 22L	AD046	1 liter	Lada 690	AD059	1 liter
DAE 42U	AD047	1 liter	TOU 202	AD060	1 liter
DAE 62U	AD048	1 liter	TOU 150	AD061	1 liter
DAE 70U	AD049	1 liter	Opel 163	AD062	1 liter
DAE 70U second coating	AD050	1 liter	Opel 155	AD063	1 liter
DAE 86U	AD051	1 liter	VW L33D	AD064	1 liter
DAE 87U	AD052	1 liter	VW La7W	AD065	1 liter
DAE 92U	AD053	1 liter	Skoda 9102	AD066	1 liter
MV 744	AD054	1 liter	HYUD01	AD067	1 liter
MV 040	AD055	1 liter	Lada 105	AD068	1 liter
			Lada 360	AD069	1 liter

Suitable for surface application Previous

Well-dried and polished, durable old paintwork. Surfaces primed with soils and fillers ADI UPP.

surface treatment

Before applying paint, the surface must be clean, dry, thoroughly degreased and polished. Before applying paint, clean the surface with a remover siliconeSilicone Remover



Dilution



2:1 Universal thinner is selected depending on the size of the surface to be painted and the temperature indoors

The viscosity of the material ready for application is 4 mm, +20° WITH

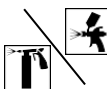


18 - 22 sec

The viscosity of the material ready for application is 4 mm, +20° WITH

18 - 22 sec

Causing



HVLP Classic: 1.3 - 1.4 mm

Nozzle diameter: 1.3 mm

Spray pressure: 2.5 - 3.0 bar 3.0 - 4.0 bar

Spraying layers



2-3 layers (waiting time between layers 2-3 minutes)

Time of life

1-8 hours depending on the used hardener

Permissible air humidity

Not more than 75%



Exposure time before application 2K transparent varnish



10-15 minutes

Note: Mix thoroughly before use. Apply in thin, even layers. Do not apply too wet. Use if necessary tinted linings. Do not apply on thermoplastic old paint coatings.

Safety measures: Work only in well-ventilated rooms, do not smoke or eat. Keep out of the reach of children. In case of lack of ventilation, use respiratory protection.

READY PAINT BY CODE



- "ADI UPP" Made in Italy
- Over 100,000 colors available
- Just name the car code and get paint in a lithographic can
 - Do not overpay for the selection and services of a colorist
- "READY" paint according to the car code
- "ADI UPP" is Italian quality and an unlimited choice of colors at a price of about UAH 800. for the bank

*for professional use only

*the color shade of the paint sample is directly related to many factors: quantity and quality solvent; method of applying paint; spray gun nozzle size and air pressure; temperature and ventilation system, etc.

* this product cannot be returned.

Link



to the ADI UPP recruitment program

Price



add-on to the program

1K Autobasepaint for two-layer and three-layer painting system of passenger cars. After applying a transparent varnish on it, a shiny, weather-resistant, durable coating is obtained. Designed for professional repair of passenger cars. Basic Paint 1K Autobase has the following features:

- ease of application;
- absence of so-called "clouds" and "appleness";
- strong coverage;
- quick drying;
- excellent brightness and shine;
- high economy.



Surfaces suitable for application: Surfaces primed with ADI 4+1 HS acrylic primer (Primer AD009, hardener AD010)

name	article	volume/k-name	article	liter capacity/unit	
Autobase MIX 005 3.5L BINDER	AD005/3,5l	3,5n	Autobase MIX 318 1L RED TRANSPARENT	AD318/1l	1n
Autobase MIX 999 5L BINDER	AD999/3,5l	3,5n	Autobase MIX 320 1L ORANGE	AD320/1l	1n
Autobase MIX 100 3.5L WHITE	AD100/3,5l	3,5n	Autobase MIX 322 1L RED TRANSPARENT	AD322/1l	1n
Autobase MIX 329 3.5L LIGHT RED	AD329/3,5l	3,5n	Autobase MIX 323 1L RED BROWN TRANSPARENT	AD323/1l	1n
Autobase MIX 700 3.5L BLACK	AD700/3,5l	3,5n	Autobase MIX 328 3.5L RED TRANSPARENT	AD328/3,5l	3,5n
Autobase MIX 702 3.5L BLACK	AD702/3,5l	3,5n	Autobase MIX 402 1L MARRON	AD402/1l	1n
Autobase MIX 203 1L OXIDE LIGHT YELLOW	AD203/1l	1n	Autobase MIX 404 1L MARRON	AD404/1l	1n
Autobase MIX 401 1L VIOLET	AD401/1l	1n	Autobase MIX 503 1L BLUE	AD503/1l	1n
Autobase MIX 500 1L BLUE	AD500/1l	1n	Autobase MIX 600 1L GREEN	AD600/1l	1n
Autobase MIX 501 1L BLUE	AD501/1l	1n	Autobase MIX 662 1L YELLOW GREEN TRANSPARENT	AD662/1l	1n
Autobase MIX 502 1L BLUE	AD502/1l	1n	Autobase MIX 870 1L WHITE TRANSPARENT	AD870/1l	1n
Autobase MIX 506 1L BLUE	AD506/1l	1n	Autobase MIX 834 1L GOLDEN PEARL	AD834/1l	1n
Autobase MIX 602 1L GREEN	AD602/1l	1n	Autobase MIX 836 1L GRAPHITE PEARL	AD836/1l	1n
Autobase MIX 804 1L OXIDE RED	AD804/1l	1n	Autobase MIX 860 1L GREEN PEARL	AD860/1l	1n
Autobase MIX 808 1L OXIDE RED TRANSPARENT	AD808/1l	1n	Autobase MIX 861 1L BLUE PEARL	AD861/1l	1n
Autobase MIX 810 1L OXIDE RED	AD810/1l	1n	Autobase MIX 862 1L VIOLET PEARL	AD862/1l	1n
Autobase MIX 820 1L OXIDE RED TRANSPARENT	AD820/1l	1n	Autobase MIX 864 1L RED PEARL	AD864/1l	1n
Autobase MIX 825 1L BROWN	AD825/1l	1n	Autobase MIX 866 3.5L WHITE PEARL	AD866/3,5l	3,5n
Autobase MIX 827 1L OXIDE YELLOW TRANSPARENT	AD827/1l	1n	Autobase MIX 867 1L GOLDEN PEARL	AD867/1l	1n
Autobase MIX 850 1L PASTE AB	AD850/1l	1n	Autobase MIX 868 3.5L RED PEARL	AD868/3,5l	3,5n
Autobase MIX 843 3.5L SILVER	AD843/3,5l	3,5n	Autobase MIX 869 1L BLUE PEARL	1/1000ml/0,5l	1n
Autobase MIX 853 3.5L SILVER	AD853/3,5l	3,5n	Autobase MIX 830 0.5L GREEN PEARL	AD830/0,5l	0,5n
Autobase MIX 863 3.5L SILVER	AD863/3,5l	3,5n	Autobase MIX 831 0.5L RED GREEN PEARL	AD831/0,5l	0,5n
Autobase MIX 873 3.5L SILVER	AD873/3,5l	3,5n	Autobase MIX 832 0.5L WHITE PEARL	AD832/0,5l	0,5n
Autobase MIX 875 3.5L SILVER	AD875/3,5l	3,5n	Autobase MIX 833 0.5L WHITE PEARL	AD833/0,5l	0,5n
Autobase MIX 883 3.5L SILVER	AD883/3,5l	3,5n	Autobase MIX 837 0.5L BLUE GREEN PEARL	AD837/0,5l	0,5n
Autobase MIX 885 3.5L SILVER	AD885/3,5l	3,5n	Autobase MIX 838 0.5L GREEN PEARL	AD838/0,5l	0,5n
Autobase MIX 893 3.5L SILVER	AD893/3,5l	3,5n	Autobase MIX 839 0.5L BLUE GREEN PEARL	AD839/0,5l	0,5n
Autobase MIX 895 3.5L SILVER	AD895/3,5l	3,5n	Autobase MIX 844 0.5L GOLDEN PEARL	AD844/0,5l	0,5n
Autobase MIX 843 3.5L SILVER	AD843/3,5l	3,5n	Autobase MIX 846 0.5L YELLOW PEARL	AD846/0,5l	0,5n
Autobase MIX 853 3.5L SILVER	AD853/3,5l	3,5n	Autobase MIX 852 0.5L BROWN PEARL	AD852/0,5l	0,5n
Autobase MIX 208 1L RED YELLOW	AD208/1l	1n	Autobase MIX 855 0.5L COPPER	AD855/0,5l	0,5n
Autobase MIX 209 1L ORANGE-YELLOW TRANSPARENT	AD209/1l	1n	Autobase MIX 858 0.5L BROWN PEARL	AD858/0,5l	0,5n
Autobase MIX 217 1L YELLOW	AD217/1l	1n	Autobase MIX 865 0.5L COPPER RED PEARL	AD865/0,5l	0,5n
Autobase MIX 224 1L YELLOW TRANSPARENT	AD224/1l	1n	Autobase MIX 886 0.5L CRYSTAL SILVER	AD886/0,5l	0,5n
Autobase MIX 225 1L YELLOW	AD225/1l	1n	Autobase MIX 887 0.5L SUNNY GOLDEN	AD887/0,5l	0,5n
Autobase MIX 311 1L RED TRANSPARENT	AD311/1l	1n	Autobase MIX 888 0.5L RED	AD888/0,5l	0,5n

Придатні для нанесення поверхні

Добре просушене та відшліфоване, стійке старе лакофарбове покриття. Поверхні, заґрунтовані з помістю ґрунту наповномовчів ADI UPP.

Розведення



2:1 Універсальний розріджувач вибирається залежності від розміру поверхні, що фарбується і температури в приміщенні

В'язкість готового до нанесення матеріалу 4мм, +20° З



18 - 22 сек

Шари наплення



2-3 шари (витримка між шарами 2 - 3 хв)

Час життя

1-8годинників залежно від застосовуванозатверджувача

Допустима вологість повітря

Не більше 75%



Витримка перед нанесенням 2К-прозорого лаку



10-15 хв

Попередня обробка поверхні

Поверхня перед нанесенням фарби повинна бути чистою, сухою, ретельно нежежиреною та відшліфованою. Перед нанесенням фарби поверхню очистити засобом для видалення силікону Silicone Remover



В'язкість готового до нанесення матеріалу 4мм, +20° З

18 - 22 сек

Нанесення

HVLPКласичний:

Діаметр сопла: 1,3 мм 1,3 - 1,4 мм
Тиск розпилення: 2,5 - 3,0бар3,0 - 4,0 бар



Товщина сухого шару

15-20 мк

Температура реакції

МІНІМУМ+ 10 С°

Витрата матеріалу

7,0 - 9,0 Мл/1л



Pigment pastes are liquid coloring concentrates with a stable, controlled tone and color ability. They are used in tinting systems to obtain enamels with different operational properties based on selected binders.

ADIndustries		
ADIndustries	Gloss polyurethane binder	1 liter
ADIndustries	Polyurethane binder Mat	1 liter
ADIndustries	Universal pigment ADind 100 (white)	1 liter
ADIndustries	Universal pigment ADind 200 (Yellow)	1 liter
ADIndustries	Universal pigment ADind 203 (oxideyellow)	1 liter
ADIndustries	Universal pigment ADind 229 (light yellow)	1 liter
ADIndustries	Universal pigment ADind 300 (orange)	1 liter
ADIndustries	Universal pigment ADind 303 (red)	1 liter
ADIndustries	Universal pigment ADind 402 (violet)	1 liter
ADIndustries	ADind 404 universal pigment(rubby red)	1 liter
ADIndustries	Universal pigment ADind 508 (blue)	1 liter
ADIndustries	Universal pigment ADind 600 (green)	1 liter
ADIndustries	Universal pigment ADind 602 (green)	1 liter
ADIndustries	Universal pigment ADind 662 (yellow-green)	1 liter
ADIndustries	Universal pigment ADind 700 (black)	1 liter
ADIndustries	Universal pigment ADind 702 (black)	1 liter
ADIndustries	Universal pigment ADind 703 (black)	1 liter
ADIndustries	Universal pigment ADind 800 (oxidered)	1 liter

NOW YOU DON'T NEED READY COLORS!

Selection system base and acrylic car enamels ADI UPP

It is the best choice for those who want to optimize paint costs and maintain quality at the highest level. The use of modern high-quality resins and pigments gives this product excellent coverage, outstanding weather resistance and excellent decorative performance.

ADVANTAGES OF THE SYSTEM:

1. Succession. We have ensured the possibility of further work with the old selection systems and card files.
2. Versatility and identity to 4 competitive systems, but with higher indicators of product quality and affordability.
3. The price allows you to replace ready-made colors.
4. 1:1 mixing system for the main components.
5. Mandatory adding a binder to silver allows you to reduce the cost of the finished mixture and evenly distribute the "grain" during application.
6. Provision of original metal containers for cooking and packaging of car enamels.



The 1K system includes:

1. 9 units with a volume of 3500 ml
2. 5 units with a volume of 3500 ml
3. 3 units with a volume of 3500 ml
4. 24 units with a volume of 1000 ml
5. 14 units with a volume of 1000 ml
6. 13 units with a volume of 500 ml
7. 3 units (XIRALL) with a volume of 500 ml



2K selection system- this is the best choice for those who want to optimize paint costs and at the same time keep the quality at the highest level. The use of modern high-quality resins and pigments gives this product excellent coverage, outstanding weather resistance and excellent decorative indicators

The 2K system includes:

1. 8 units with a volume of 3500 ml
2. 8 units with a volume of 3500 ml

TEXTURED SOIL-ENAMEL (WHITE BLACK)



Polyurethane multifunctional universal soil (primer) for plastic. This product was created due to the rapidly growing use of plastics in the automotive sector, both for the interior and exterior of the vehicle. The product is available in two color versions: ADP. 8001 is white and ADP. 8002 is black.

The main onesadvantages:

1. Excellent adhesion and quick drying.
2. Unlike its colorless counterparts, the product is presented in white and black color versions, which can be mixed together to obtain the desired shade of gray. Also, the product allows just two layers to reach the level of coverage characteristic of enamels. Thus, it is possible to avoid their use when painting plastic parts of the car. The product can be applied both by the "wet on wet" method and by the method "dry after dry" followed by sanding.
3. The product can be used as a structural product primer and reproduce the original factory structural effect used by car manufacturers on the bumpers of various cars.

Correlationmix	
	2:1
Product, CODE ADP. 8001/8002	
	100 VOL
Approver, CODEADH. 3300	
	10 VOL
Diluent, ADT CODE. 4400	
	10-40 VOL
Period of use of the productafter adding hardener 20 °C	
	8 H For the version with the approver
Viscositycausing	
	18" ± 3" DIN/4
Settings paint control	
	2 Turnover Nozzle: 1.2 - 1.3 Air pressure: 1.5 - 2 HVP/ LVLP - RP Depending on the type of use
Numberlayers	
	2 Light Interval between layers: 10MIN

Endurance	
	10 MIN
No dust	
	10-15 MIN
Complete drying	
	20 °C - 8 H 60 °C - 20-30 MIN
Dry film thickness	
	20-30µ
The consumption of the ready-to-use product is m²/kg x 1 µ	
	280 (ADP. 8001) 210 (ADP. 8002)
Manual grindingdry	
	P400 to P600
Possibility of applying the followingcoating layer	
	20 MIN - 24 H
Storage	
	24 months 5 < °C < 35

The table below represents all types of plastics used in the automotive sector that can be colored with this product. However, we ask you to take into account the fact that plastics are quite heterogeneous by nature, so we recommend always doing a test painting before fully painting the part.

Thermoreactive	
ABS Acrylonitrile-Butadiene-Styrene	Bumper/Spoiler
EPDM Ethylene-Propylene-Diene-Methylene	Spoiler/Wheel arch
PP* Polypropylene	Bumper

Thermoreactive	
BMC-SMC Reinforced polyester	Bumper
PUR-RIM Polyurethane	Bumper
PRFV-GFKM	

*necessary burning to guarantee excellent adhesion

Options for using the product and recommendations for its application:

The first stage for any of the options for using the product is mandatory cleaning of the surface. Therefore, before applying the primer, clean the surface with an anti-silicone solvent. Often, anti-silicone solvent is not very aggressive even with solvent-sensitive plastics such as ABS. Anti-silicone solution -Ritel allows you to remove any substances that harm adhesion.

1. The product can be used, as a 1K pigmented plastic primer. In this case, the product is diluted by 50% using thinner, code ADT.4400. Spray gun settings: nozzle 1.2-1.3 mm, air pressure 1.8-2 bar. When applying, maintain a distance of 15 cm from the application surface, apply 2 even coats, keeping an interval between coats of 10 minutes at 20 °C. If necessary, after 20 minutes at 20 °C after applying the last layer of the product, various defects can be eliminated by light sanding. After that, you can apply both water-based and solvent-based enamels to the primer. But if the period before applying the enamel at 20 °C exceeds 24 hours, the primer must be polished. In this case, the primer, after its use, can be stored in closed container up to 30 days and be used at any time.

2. The primer can be thinned 50% using thinner, code ADT.4400, and catalyzed 10% (adding hardener) using code ADH.3300. This will allow the soil to become more resilient and elastic, which will allow it to better absorb the impact of rubble. Spray gun settings: nozzle 1.2-1.3 mm, air pressure 1.8-2 bar. When applying, maintain a distance of 15 cm from the application surface, apply 2 even coats, keeping an interval between coats of 10 minutes at 20 °C. After that, you can apply both water-based and solvent-based enamels to the primer. But if the period before applying the enamel at 20 °C exceeds 24 hours, the primer must be polished. Ug. 1.2-1.3 Pres. 1.8-2

3. The primer can be diluted by 10-40% with thinner, code ADT.4400, and catalyzed by 10% (adding hardener) using, code ADH.3300. This will reproduce the original factory structural effect used by car manufacturers on car bumpers. If the product is more diluted, then the structural effect will fit more when applied. Spray gun settings: nozzle 1.2-1.3 mm, air pressure 1.4-1.5 bar. When applying, maintain a distance of 15 cm from the application surface, apply 2 even layers, observing an interval between layers of 10 minutes at 20 °C. After applying the final layer, it is necessary to make a final file to create a structural effect. Settings of the spray gun for final application: nozzle 1.2-1.3 mm, air pressure 1.4 bar. When applied, increase the distance from the application surface to 25-30 cm.

4. Primer can be thinned 10-20% with thinner, code ADT.4400, and catalyzed 10% (adding hardener) using code ADH.3300. Spray gun settings: nozzle 1.2-1.3 mm, air pressure 1.8-2 bar. When applying, maintain a distance of 15 cm from the application surface, apply 2 even coats, keeping an interval between coats of 10 minutes at 20 °C. After 6-8 hours, the primer can be sanded with grain P400-500 and painted with both water-based and solvent-based enamels.

VERY IMPORTANT do not use the product at temperatures below 15 °C.

For When flushing equipment, use flushing thinner or nitro thinner.

Crystal- universal two-component quick-drying acrylic - urethane transparent varnish Crystalwith an average content of dry residue for partial or full coloring. Easy to use in various conditions suitable for air drying. Based on 6az acrylic resins of the highest quality, which create a high-quality transparent coating that is resistant to the formation of cracks. It is intended for covering large and small surfaces. An impeccable surface gloss is achieved after applying three layers of varnish. Has an excellent shine, contains a triple protective filter against ultraviolet radiation. Dries quickly. Excellent for sanding and polishing.



Outstanding feature: on-repeats the factory surface structure, a new formula that corresponds to the world's leading manufacturers.

Has no specific smell.

Gloss - 96%

VOC content - 412 g/l Layer

thickness: 45-55 microns Dry residue: medium solid

Only for professional using

name	article	liter capacity/unit
Crystal varnish	CR AD 001/1	1 liter
Approver for varnish MS Universal Hardener Slow	CR AD 005/0.5/S	0.5 l
Hardener for varnish MS Universal Hardener Medium	CR AD 005/0.5/M	0.5 l
Crystal varnish	CR AD 001/0.5	0.5 l
Lacquer hardener D40MS Medium	CR AD 005/0.25/M	0.25 l
Crystal varnish	CR AD 001/5	12.5 l
Lacquer hardener D40MS Medium	CR AD 005/2.5/M	1 l

Dilution		Causing	
	Varnish: Hardener = 2:1 Universal thinner 0-5% 15 - 16 c/DIN 4mm / 20°WITH 33 - 37 with /150 4mm / 20°WITH		HVLP Classic: Nozzle diameter: 1.3-1.4 mm 1.4-1.5 mm Pressure spraying: 4 bar4 bar
			
Number of layersand coating thickness		Intermediateand final exposure	
	2 full layers 45-55 microns		5-10 min/20°C
The life time of the mixture		Drying time	
	2h/20°WITH		15-20 min/60° WITH 8-12min/short-wave emitter 12-14 min/medium wave oscillator
Timecomplete drying			
	4 p.m./8 p.m°WITH 45 min/60°WITH		

Storage time and conditions: Store in a cool, dry place, away from sources of fire and heat. Avoid exposure to sunlight.

LACQUER D50 HS



Only for professional using

Varnish D50HS -two-component quick-drying acrylic-urethane colorless varnish D50 with a high content of dry residue. Based on acrylic resins of the highest quality. It is intended for varnishing large and small surfaces. It is characterized by high gloss, excellent resistance to the effects of atmospheric conditions. Has an excellent shine, contains a triple protective filter against ultraviolet radiation. Dries quickly. Excellent for sanding and polishing. It is applied in two layers (the first thin, interlayer drying for 5-10 minutes, the second full layer). Recommended for medium and large repairs (from a few parts to full painting).

Gloss: 97%

VOC content: 412 g/l

Layer thickness: 50-55

microns Dry residue: high solid

name	article	liter capacity/unit
Varnish D50HS	AD002/1	1 liter
Lacquer hardener D50HS Slow	AD006/0.5/S	0.5 l
Varnish hardener D50HS Medium	AD006/0.5/M	0.5 l
Varnish D50HS	AD002/0.5	0.5 l
Varnish hardener D50HS Medium	AD006/0.25/M	0.25 l
Varnish D50HS	AD002/5	5 liters

Dilution



Varnish: Hardener- 2:1
Universal thinner (8 - 10%)

Causing



HVLP	Classic:
Nozzle diameter: 1.3 - 1.4 mm	1.3 - 1.4 mm
Spray pressure: 2-3 bar	4 bar

Spraying layers



1-1.5 layers

Intermediate and final exposure



5-10 min/20°C.

Time of life



2 hours - 20°C WITH

Drying time



16 h/23±2°C From 45 min/60±2°C WITH

Storage time and conditions: Store in a cool, dry place, away from sources of fire and heat. Avoid exposure to sunlight.

VARNISH DIAMOND

Diamant varnish Two-component transparent acrylic varnish with a low content of volatile substances. Based on acrylic resins of the highest quality with a high content of dry residue. It is intended for coating varnish of large and small surfaces. It is characterized by high gloss, excellent resistance to the effects of atmospheric conditions. Has an excellent shine, contains a triple protective filter against ultraviolet radiation. Dries quickly. It behaves perfectly during grinding and polishing.

WARNING! Diamant HS varnish complies with the VOC standards contained in the EU Directive. Production vigilance: with thickness 50pm: 9-10m²/l. Two layers (first thin, interlayer drying 5-10 min, second layer full).



Only for professional using

Outstanding feature: on-higherspreading, a new formula that meets the world's leading manufacturers.

Has no specific smell. Gloss - 98%

VOC content: 412 g/l

Layer thickness: 50-60

microns Dry residue: high

solid

name	article	liter capacity/unit
Lacquer Diamant HS	AD003/1l	1 liter
Approverfor Diamant HS Lacquer	AD007/0.5l	0.5 l
Diamant HS	AD003/0.5l	0.5 l
Approverfor Diamant HS Lacquer	AD007/0.25l	0.25 l
Diamant HS	AD003/5l	5 liters
Approverfor Diamant HS varnish	AD007/2.5l	2.5 liters

Dilution



Varnish: Hardener - 2:1
Universal thinner (8 - 10%)

Causing



HVLP Classic:
Nozzle diameter: 1.3-1.4 mm 1.3 - 1.4 mm
Spray pressure: 3 - 4 bar 4 bar

Spraying layers



1-1.5 layers



Intermediate and final exposure

5-10 min/20°C

Time of life



2 hours - 20°C WITH



Drying time

16 h/23±2°C From 45 min/60±2°C WITH

VARNISH HS D60



Only for professional using

Varnish HS D60 with a very high solids content. It is characterized by good resistance to UV rays, weather conditions, as well as to the appearance of scratches.

The main feature is the rapid process of coating hardening. Repeats the factory structure.

Application time when mixing with a hardener - about 1 hour at 20°C. Varnish HS D60 hardens at temperatures from 15 to 60°C. At lower temperatures - use a fast hardener, but the process of its hardening will be longer.

Gloss - 99%

VOC content: 412 g/l

Layer thickness: 50-60 microns
Dry residue: high solid

name	article	liter capacity/unit
Varnish HS D60	AD004/1L	1 liter
Hardener for varnish HS D60	AD008/0.5L	0.5 l
Varnish HS D60	AD004/0.5L	0.5 l
Hardener for varnish HS D60	AD008/0.25L	0.25 l
Varnish HS D60	AD004/5L	5 liters
Hardener for varnish HS D60	AD008/2.5L	2.5 liters

Dilution		Causing	
	Varnish: Hardener - 2:1 Universal thinner (8 - 10%)		HVLP Classic: Nozzle diameter: 1.2-1.3 mm 1.3 - 1.4 mm Spray pressure: 2 - 2.5 bar 4 bar
Sawing		Intermediate and final exposure	
	1-1.5 layers		5-10 min/20°C each layer
Time of life		Drying time	
	2 hours - 20°C WITH		16 h/23±2°C From 45 min/60±2°C WITH

Storage time and conditions: Store in a cool, dry place, away from sources of fire and heat. Avoid exposure to sunlight.

An excellent feature there is ease of application product

Varnish HS D60 EASY with a very high solids content. It is characterized by good resistance to UV rays, weather conditions, as well as to the appearance of scratches.

The main feature is the rapid process of coating hardening. Repeats the factory structure.

Application time when mixed with a hardener - about 1 hour at 20°C. Varnish HS D60 EASY hardens at temperatures from 15 to 60°C.
- use a quick hardener, but the process of its hardening will be longer

Gloss - 99%

VOC content: 376 g/l

Layer thickness: 50-60

microns Dry residue: high solid

VARNISH HS D60 EASY



Only for professional using

name	article	liter capacity/unit
Varnish HS D60 EASY	AD004/1l	1 liter
Varnish hardener HS D60 EASY	AD008/0.5l	0.5 l
Varnish HS D60 EASY	AD004/0.5l	0.5 l
Varnish hardener HS D60 EASY	AD008/0.25l	0.25 l
Varnish HS D60 EASY	AD004/5l	5 liters
Varnish hardener HS D60 EASY	AD008/2.5l	2.5 liters

Dilution	
	Varnish: Hardener - 2:1 Universal thinner (8 - 10%)

Sanding	
	1-1.5 layers

Time of life	
	2 hours - 20°C WITH

Causing	
	HVLP Classic: Nozzle diameter: 1.2-1.3 mm 1.3 - 1.4 mm Spray pressure: 2 - 2.5 bar 4 bar

Intermediate final exposure	
	5-10 min/20°C each layer

Drying time	
	16 h/23±2° From 45 min/60±2° WITH

Storage time and conditions: Store in a cool, dry place, away from sources of fire and heat. Avoid exposure to sunlight.

LACQUER D60UHS



Only for professional using

Varnish D60UHS with a very high solids content. It is characterized by good resistance to UV rays, weather conditions, as well as to the appearance of scratches. The main feature - Fast coating hardening process. Repeats the factory structure

Appointment:

Used as an end-first layer during repair worktatch and integral painting of cars and other vehicles.

Technical data: External kind of varnish after stirring homogeneous mobile mass. The appearance of the film is even, glossy, colorless

Gloss: 99%

VOC content: 376 g/l

Layer thickness: 50-60 microns
Dry residue: high solid

name	article	liter capacity/unit
Varnish D60UHS	AD004U/1L	1 liter
Lacquer hardener D60UHS Varnish	AD008U/0.5L	0.5 l
D60UHS	AD004U/0.5L	0.5 l
Lacquer hardener D60UHS Varnish	AD008U/0.25L	0.25 l
D60UHS	AD004U/5L	5 liters
Lacquer hardener D60UHS	AD008U/2.5L	2.5 liters

Dilution



2K Clear varnish UHS-D60 is mixed with hardener UHS-D60 in a ratio of 2:1.



DIN 4/20o C/18-22 sec

Causing



HVLP Classic:

Nozzle diameter: 1.2-1.3 mm 1.3 - 1.4 mm

Spray pressure: 2 - 3 bar 4 bar



Spraying layers

1.5 layers, with a dry film thickness 40 microns

Intermediate and final exposure time



10-15 min/20°C each layer



life

2 hours - 20°C WITH

Drying time



16 h/23±2°C From 45 min/60±2°C WITH

Storage time and conditions: Store in a cool, dry place, away from sources of fire and heat. Avoid exposure to sunlight.

QUICK DRY VARNISH ADI 100

Transparent quick-drying varnish (used with a special hardener). Due to fast drying (part in 45 min.), repairs are accelerated. Due to the fact that it does not require electric drying, it allows you to significantly save money.

Properties:

- Glossy, very stable to scratches
- 2-component varnish with very high resistance to gasoline, UV rays and weathering phenomena
- Long shelf life
- Quick drying
- It has good spread
- Easy to polish

Drying time (At 20 ° C, 50% relative humidity)

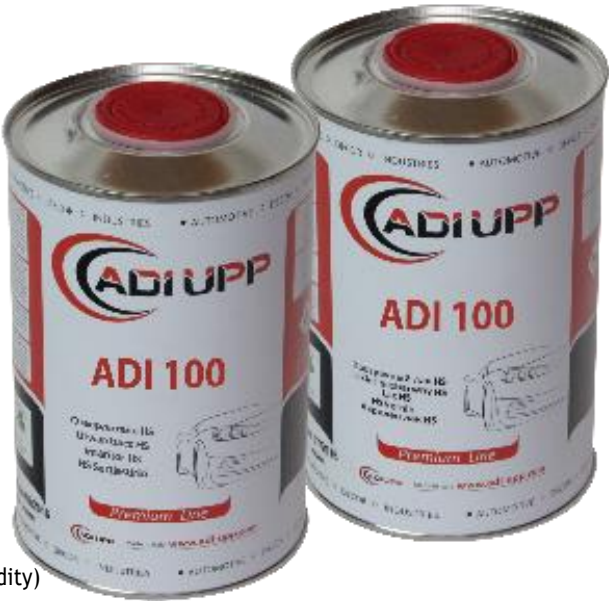
- Superficial: approx. 5 minutes
- Dry to the touch: approx. 15 minutes
- Drying time varies from ambient temperature, air humidity and thickness applied coating
- Heat resistance: up to 120 ° C

Gloss: 99%

VOC content: 412 g/l

Layer thickness: 50-60

microns Dry residue: high solid



name	article	liter capacity/unit
Fast-drying varnish ADI 100	AD100	1 liter
Varnish hardener ADI 100	AD100H	1 liter

Dilution	Causing
 Varnish: Hardener - 1:1 Universal thinner (8 - 10%)	 HVLV Classic: Nozzle diameter: 1.2 mm 1.3 - 1.4 mm Spray pressure: 2-2.5 bar 4 bar
Sawing	Intermediate and final exposure
 1-1.5 layers	 3-4 min
Drying time	Time of life
 12 min - 20° WITH 5 min - 60° WITH	 2 hours - 20° WITH

Precautions: When dealing with substances containing isocyanates, you must follow all recommendations for the use of solvent-based coatings. In particular, spray mist and vapors must not be inhaled. People suffering from allergies and those prone to respiratory diseases should not work with materials containing isocyanates. Before use, carefully read and follow the warning texts on the label!

2K LAC HS



Strong two-component acrylic varnish, which is characterized by excellent protection against scratches. The product has high resistance to aging and exposure to chemical and atmospheric irritants. Varnish is applied to matte pastel, metallic and mother-of-pearl enamels both on a water-based and solvent-based basis, which gives the enamel an excellent appearance.

The main ones advantages:

1. Anti-vandal varnish - anticratch.
2. Very fast drying/reticulation.
3. Excellent shine and fullness
4. Excellent spread
5. The product is applied ason water-based and solvent-based enamel.

The product is easily applied in 2 layers, which leads to the formation of a film that dries quickly both in the air and in the drying chamber and guarantees an excellent glossy appearance. It is recommended to apply a third layer of varnish only if, for one reason or another, the thickness of the enamel is too large. In this case, more varnish is needed to avoid the process of absorbing the glitter.

Use flushing thinner or nitro thinner to flush the equipment.

Correlation mix	
	2:1

Product, CODE ADC.0010	
	100 VOL

Approver CODE ADH.3310	
	50 VOL

Period of use of the product after adding the hardener 20 °C	
	4 H For the version with the approver

Viscositycausing	
	17 +- 1 FORD 4

Settings paint control	
	2 Turnover Nozzle: 1.2 - 1.3 Air pressure: 1.7 - 2.2 RP

Numberlayers	
	1 light + 2 full Interval between layers: 5-10 MIN

Endurance	
	5-10 MIN

No dust	
	20 min

Ready to install	
	8 H

Complete drying	
	20 °C - 24 H 60 °C - 20 MIN after 20 MIN exposure to heat IR drying - medium waves: 10 MIN Ik drying - gas: 5 MIN

Dry film thickness	
	40-50µ

Polishing	
	Polishing at 20 °C: 16 H Polishing at 60 °C: 40 MIN

Consumption of ready-to-use product - M² / KG x 1 µ	
	460

Storage	
	24 months 5 < °C < 35

PLOT 2K 4+1 HS

HS soil based on hydroacrylic resins is intended for application on plastered, painted surfaces or coated with anti-corrosion-we are the soil of the surface. Can also be used for application on solid plastics or other surfaces used in the automotive industry. Covered with 1K and 2K paints. Comes complete with hardener.

Additional Information: Capacity: 1250ml (1000ml + 250ml) Color: Dark gray/medium gray/light gray
Packaging: 6 pcs



Only for professional using

name	article	liter capacity/unit
Automotive Filler 2K 4+1 (black)	AD009BL	1 liter
Automotive Filler 2K 4+1 (dark gray)	AD009D-G	1 liter
Automotive Filler 2K 4+1 (Medium-gray)	AD009G	1 liter
Automotive Filler 2K 4+1 (light gray)	AD009L-G	1 liter
Automotive Filler 2K 4+1 (white)	AD009W	1 liter
Automotive hardener for acrylic soils 4:1 HS	AD010/0.25L	0.25 l
Automotive Filler 2K 4+1	AD009/4L	4 liters
Automotive hardener for acrylic soils 4:1 HS	AD010/1L	1 liter

Dilution		Layers	
	Primer: Hardener = 4:1 Universal Thinner (10%)		2-4 layers of nozzle 1.6-2.0 mm
Temperature application		Waiting time between layers	
	18°C - 25°C		5-10 min
Viability		Drying time	
	30-40 min		7-15 min

Precautions: Contains Xylene. Occupied. Repeated exposure may cause skin dryness and cracking. Vapors may cause drowsiness and dizziness. Harmful to aquatic organisms can cause long-term adverse changes in the aquatic environment. Keep out of the reach of children. Do not inhale vapors/aerosols. Avoid contact with skin. If swallowed, seek medical attention immediately and show the package or label. Use only in good ventilated rooms. In case of insufficient ventilation, use a suitable respirator.

PLOT 2K 5+1



Only for professional using

Soil 2K 5+1

Additional Information:

Dry residue - 72.86/100 gr

Soil viscosity: viscometer B3-6 - 112 sec.

Soil density - 1.62-/1620g/liter

Viscosity ready mixture: viscometer B3-4 - 50 sec.

Density of the finished mixture - 1.52-/1520 gr./liter

Drying time - 50 min.

Grinding is excellent

name	article	liter capacity/unit
Automotive Filler HS 5:1 white (0.8 l + 0.16 l)	ADF11W	0.8 l + 0.16 l
Automotive Filler HS 5:1 gray (0.8 l + 0.16 l)	ADF11G	0.8 l + 0.16 l
Automotive Filler HS 5:1 black (0.8 l + 0.16 l)	ADF11B	0.8 l + 0.16 l
Automotive Hardener for Acrylic soil 5:1	ADH11/0.16ml	0.16 ml

Dilution		Layers	
	Primer: Hardener = 5:1 Universal		2-4
	Thinner (10%)		layers of nozzle · 1.6-2.0 mm
Temperature application		Waiting time between layers	
	18° C - 25° C		5-10 min
Viability		Drying time	
	30-40 min		7-15 min

Precautions: Contains Xylene. Occupancy Repeated exposure may cause skin dryness and cracking. Vapors may cause drowsiness and dizziness. Harmful to aquatic organisms can cause long-term adverse changes in the aquatic environment. Keep out of the reach of children. Do not inhale vapors/aerosols. Avoid contact with skin. If swallowed, seek medical attention immediately and show the package or label. Use only in good ventilated rooms. In case of insufficient ventilation, use a suitable respirator.

Acrylic soil "wet on wet". It can be used both as an insulating soil and as a pore-filling soil. The product can be applied directly to the cataphoresis, even without sanding not

SOIL WET ON WET

The main ones advantages:

1. Speed - further application of enamel on the ground is possible after 20 minutes with the possibility of grinding small imperfections (Inequalities).
2. Direct application to cataphoresis, even without sanding it.
3. Verticality - the product is easy to apply, the probability of flow is minimal.
4. Excellent pore-filling effect - the product has a level of filling at the level of insulating soils.
5. Excellent final aesthetictype of complete coating system - enamel, both water-based and solvent-based, applied to the ground, both in the wet-on-wet version and in the insulating version, gets a mirror-like, full, shiny, stretched final effect. There are no indentations, and the places where putty was previously applied are invisible.

When using the product in the "wet on wet" version, it is recommended to apply the soil in 2 layers with a waiting time between them of 5 minutes at 20 °C. After applying the last layer, after about 20 minutes at 20 °C, it is recommended to apply the enamel. The primer perfectly interacts with both water-based and solvent-based enamels. In case of unevenness on the surface, the soil can be sanded with P1000 grain already after 20 minutes at 20 °C after applying the final layer.

When using the product, in the insulating version, the soil can be sanded with grain P800 after 2 hours at 20 °C or after 15 minutes at 60 °C after applying the final layer. Use a flushing solvent to flush the equipment or nitro thinner.



Correlation mix	
	Insulating: 40VOL 100 : 33VOL100 Wet on wet: 100 : 40 VOL : 33 VOL
PRODUCT CODE ADF. 2050	
	Insulating: 100 VOL 33VOL33 Wet by wet: 100 VOL 40 VOL
Approver, CODE ADH. 3300	
	Insulating: 40 VOL 50 VOL Wet by wet: 40 VOL 50 VOL
Thinner, CODE ADH. 4400	
	Insulating: 40 VOL 50 VOL Wet by wet: 40 VOL 50 VOL
Period of use of the product after adding the hardener 20 °C	
	Insulating: 2H 2H Wet by wet: 16"
Viscosity causing	
	Insulating: ±1" DIN/4 16" ±1" DIN/4 Wet by wet: 16"
Settings - paint control	
	Insulating: 2 Turnover Nozzle: 1.2 - 1.3 Air pressure: 1.8-2.2 HVLP-RP Wet by wet: 2 Turnover Nozzle: 1.2 - 1.3 Air pressure: 1.8-2.2 HVLP-RP
Number layers	
	Insulating: 2 Interval between layers: 5-10 MIN Wet by wet: 2 Interval between layers: 5-10 MIN

No dust	
	Insulating: 10 MIN Wet by wet: 10 MIN
Complete drying	
	Insulating: 20 °C - 2 H 60 °C - 15 MIN IR drying - medium waves: 10 MIN IR drying - gas: 5 MIN
Dry film thickness	
	Insulating: 30-40µ Wet by wet: 30-40µ
The consumption of the ready-to-use product is m ² /kg x 1 µ	
	Insulating: 450 Wet by wet: 450
Orbital grinding machinedry	
	Insulating: P500-P600
Manual grindingdry	
	Insulating: P600 to P800
Possibility of applying the following coating layer	
	Insulating: 20 °C: 2 H 60 °C: 15-20 MIN Wet by wet: 20 min
Storage	
	24 months 5 < °C < 35

ACRYLIC PRIMER 5:1

Acrylic two-component soil with a high level of pore filling and a very high level of dry residue upon application. The product can be used both as an insulating soil and as a soil with a standard level of pore filling.

The main onesadvantages:

- 1. Multifunctionality:**
 - Soil with highfilling level, mixing ratio 5:1 - 80 microns per 1 layer of application.
 - Standard filling, mixing ratio 5:1:0.5 - 60 microns per 1 layer of application.
 - Insulating mixing ratio 5:1:1 - 35 microns for 1application layer.
- 2. Lightness during grinding.**
- 3. Almost zeroabsorption of the gloss of the finish coating.**
- 4. Smooth and satin appearance in insulatingversions.**
- 5. Can be applied to the product, both water-based and solvent-based enamels.**

The product has excellent adhesion to bare metal. It is recommended to apply it on anti-corrosion soils for better anti-corrosion.sion protection.

Use flushing solvent or nitro thinner to flush equipment.



Correlationmix

	Highpore filling level: 5:1	Distributor: 5:1	Insulating: 5:1
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Product, ADF CODE. 2050

Highpore filling level: 100 VOL	Distributor: 100 VOL	Insulating: 100 VOL
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Approver, CODE ADH. 3300

	Highpore filling level: 20 VOL	Distributor: 20 VOL	Insulating: 20 VOL
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Thinner, CODE ADH. 4400

	Distributor: 10 VOL	Insulating: 20 VOL
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Period of use of the productafter adding hardener 20°C

	Highpore filling level: 30 MIN	Distributor: 60 MIN	Insulating: 90 MIN
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Viscositycausing

	Highpore filling level: 50" ± 5" DIN/4	Distributor: 30" ± 3"DIN/420"	Insulating: ± 2" DIN/4
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Settings paint control

	Highpore filling level: 3 Turnover Nozzle:1.6 - 1.8 mm Standard/HVLP Air pressure: 3-4Standard 2.0-2.5 HVLP/LVLP	Distributor: 3 Turnover Nozzle:1.6 - 1.8 mm Standard/HVLP Air pressure: 3-4 Standard 1.8 - 2.2HVLP / LVLP	Insulating: 2 Turnover Nozzle:1.4 - 1.6 mm Standard/HVLP Air pressure: 3-4Standard 1.8 - 2.2 HVLP/LVLP
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Numberlayers

	Highlevel of pore filling: 2-3 Interval between layers: 5-10 MIN	Distributor: 2 Interval between layers: 5-10 MIN	Insulating: 2 Space betweenlayers:5-10 MIN
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	Highpore filling level: 5 MIN	Distributor: 5 MIN	Insulating: 5 MIN
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Complete drying

	Highpore filling level: 20 °C - 4-5 H 60 °C - 30 MIN	Distributor: 3-4 H 20-25 MIN	Insulating: 2-3 h 20 min
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Ik drying- Medium waves:15 min Ik drying - gas:3-4 MIN

Ik drying- average waves:15 min Ik drying - gas: 3-4 MIN

Ik drying - medium waves:15 min Ik drying - gas: 3-4 MIN

Dry film thickness

High level of pore filling: 160 μ ± 20	Distributor: 120 μ ± 10	Insulating: 70 μ ± 10
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The consumption of the ready-to-use product is m²/kg x 1 μ

High level of pore filling: 460	Distributor: 450	Insulating: 440
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Orbital grinding machinery

	Highpore filling level: P360-P400	Distributor: P360-P400	Insulating: P360-P400
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Wet orbital sander

	Highpore filling level: P400-P600	Distributor: P400-P600	Insulating: P400-P600
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Manual wet sanding

	Highpore filling level: P600 to P800	Distributor: P600 to P800	Insulating: P600 - P800
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Manual grindingdry

	Highpore filling level: P500 - P600	Distributor: P500 - P600	Insulating: P500 - P600
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Possibility of applying the followingcoating layer

	Highpore filling level: 4-5 H	Distributor: 3-4 H	Insulating: 2-3 h
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Storage

24 months
5 < °C < 35

This product is a very fast acrylic soil. This soil has a high level of pore filling, it can be applied even to cataphoresis, without preliminary grinding.

The main ones advantages:

1. Drying for 20-30 minutes in the air, 5-10 minutes in the chamber (depending on thickness, temperature and humidity).
2. The least use of thermal energy of the drying chamber and reduction of repair costs.
3. Excellent level of pore filling and insulation: from 100 to 200 microns.
4. Excellent grinding.
5. Excellent adhesion to surfaces made of aluminum, galvanization, ABS, PP.
6. Excellent surface protection, even when grinding, the probability that the surface will be opened is minimal.
7. Excellent verticality and gloss.
8. Very flexible in terms of subsequent application enamel: from 20-30 minutes to 15 days (20°C) after applying the product. The product is perfectly compatible with both water-based and solvent-based enamels.

As soon as the surface has been prepared for applying the product, it is necessary to immediately add a hardener to the soil and then apply it immediately. Depending on the condition of the surface and the level of its preparation, it is necessary to apply from two to four layers of the product. Drying time and excellent aesthetic appearance do not depend on the number of layers. Interlayer interval to complete turbidity of the soil - the soil becomes matte, required only after applying the first layer. The following layers are applied without intervals between them and exposures.

After opening, the product should be tightly closed and used within a month. Mixing lids are not recommended with products of this chemical nature. Use a thinner to wash the equipment for flushing or nitro thinner

ACRYLIC SUPER-SPEED DRILL



Correlation mix



1:1

Product, CODE ADF.2070

100 VOL

Approver, CODE ADH.3370



100 VOL

Period of use of the product after adding hardener 20 °C



20 min

Viscosity causing



17" ± 1" DIN/4

Settings paint control



2 Turnover

Nozzle: 1.4 - 1.6

Air pressure: 1.8 - 2.2 HVL/

LVLP - RP

Number layers



2 - 4

Interval between layers: After 1st layer - 5 minutes, between subsequent layers - without intervals

No dust



5 MIN

Complete drying



20 °C - 20

MIN

It dries - gas, not recommended

Dry film

thickness 50µ For each

layer

Polishing



Polishing at 20 °C: 16 H

Polishing at 60 °C: 40 MIN

Consumption of ready-to-use product - M² / KG x 1 µ

450

Orbital grinding machinery



P360 to P400

Manual grinding dry



P400 to P500

Possibility of applying the following coating layer



After 20 MIN

Up to 15

days

Storage

18 of the month

5 < °C < 35

1K WATER-BASED WET-ON-WET PRIMER



Acrylic one-component water-based soil "wet on wet". The product can be air-dried or in a drying chamber as an insulator. The primer is used in cases where large thicknesses of the dry film are not required.

The main onesadvantages:

1. The possibility of applying enamels on top of the product already 3 minutes after drying the product with warm air (drying hair dryer) or after 20 minutes at 20 °C.
2. Excellent adhesion to metal, aluminum, phosphate sheets, galvanized sheets, fiberglass, ABS-type plastics.
3. A coating system consisting of this soil, enamel, both water-based and solvent-based, and varnish is a coating system with an excellent, full, glossy and stretched appearance.
4. Excellent grinding in the insulating version.
5. After his firstuse the product can be tightly closed in the container - this will avoid water evaporation, and used within 30 days.
6. The product can be applied directly to the cataphoresis, even without its preliminary grinding.

Due to its chemical nature, namely due to the fact that the basis of the product is water, it is non-aggressive, therefore it is recommended to use it in body repair of cars in cases where it is not known with which materials of chemical nature the car was previously painted. When using this soil, the probability of undermining the coating after the repair is completed is minimal.

When using the product in the "wet on wet" version, it is necessary to dilute it by 30% (volume) using a thinner, code ADT.2200. Setting the spray gun: nozzle 1.3-1.4 mm, adjust the air pressure depending on the type of spray gun - 3-4 bar, if the spray gun is standard, or 1.8-2.2 bar, if the spray gun is HLVP or LVLP. When applying, maintain a distance of 15 cm from the application surface, apply 2 even layers, observing an interval between layers of 10-15 minutes at 20 °C. We recommend applying the next layer when the surface is completely matte.

After applying the last layer of soil, wait 20 minutes at 20 °C or 2-3 minutes by blowing the surface with warm air (drying hair dryer). After that, you can apply enamel to the soil, both water-based and onon the basis of a solvent (solvent).

When using the product in the insulating version it is necessary to dilute it by 10-15% (volume) using thinner, code ADT.2200. Setting the spray gun: nozzle 1.5-1.7 mm, adjust the air pressure depending on the type of spray gun - 3-4 bar, if the paint sprayer is standard, or 1.8-2.2 bar, if the paint sprayer is HLPV or LVP. When applying, maintain a distance of 15 cm from the application surface, apply 2-3 uniform layers, observing an interval between layers of 10-15 minutes at 20°C. We recommend applying the next layer when the surface is completely matte. After drying, after 2 hours at 20°C or 30 minutes at 60°C, the soil must be polished and you can apply both water-based and solvent-based enamel to the soil. For greater anti-corrosion protection, we recommend applying the product to anti-corrosion soils or cataphoresis.

To wash the equipment, use a water-based washing solvent.

Product, CODE ADY.1001

Insulating: 100 VOL Wet by wet: 100 VOL

Thinner, CODE ADT. 2200

Insulating: 15VOL Wet on wet: 10-30 VOL



Viscositycausing

Insulating: ±3"DIN/4 Wet on wet: 30" 16" ± 1" DIN/4



Settings paint control

Insulating: 2 Turnover Wet by wet: 2 Turnover
 Nozzle: 1.4-1.5 Nozzle: 1.2-1.3
 Pressureair: 1.8-2.2 Air pressure: 1.8-2.2
 HVLP-RP HVLP-RP



Numberlayers

Insulating: 2-3 Wet by wet: 2
 Interval between layers: 10-15 MIN Interval between layers: 10-15 MIN



Endurance

Insulating: 10-15 MIN Wet by wet: 10-15 MIN



No dust

Insulating: 20 min Wet by wet: 20 min



Complete drying

Insulating: 20 ° C - 2 H
 60 ° C - 30 MIN
 IR drying - medium waves: 10 MIN
 Ik drying - gas: 5 MIN



Dry film thickness

Insulating: 80-100µ Wet by wet: 30-40µ

Consumption of ready-to-use product - M² / KG x 1 µ

Insulating: 430 Wet by wet: 380

Orbital grinding machinery

Insulating: P360 to P400



Manual grindingdry

Insulating: P500 - P600



Possibility of applying the followingcoating layer

Insulating: Wet on wet: 2H 20 min



Storage

12 months
 5 < ° C < 35

UNIVERSAL PUTTY EXTRA LIGHT



Only for professional using

name	article	liter capacity/unit
Universal puttyExtra Light	AD020	0.75 kg



Fillable polystyrene putty contains microgranules of glass, which are characterized by a low specific weight. Perfectly sandable even 3 days after hardening. The putty is 35% lighter than the usual filling putty. Ideal for long-term repair or repair of moving parts of the car body.

Application method: Thoroughly mix the putty in the package before use. Spread the required amount on a clean and dry surface surface and mix with hardener in proportion 100 g of putty to 2-3 g of hardener. It is necessary to monitor the accuracy of the mixing ratio, because when it is changed, there is either a change in the color of the varnish surface, or the sticking of the abrasive material.

Color - beige Density - 1.71 kg/l Neutral fillers - 64%

Precautions: Contains styrene. INFLAMMATION, what WHAT. Do not inhale vapors/aerosols. Harmful may cause lung damage if swallowed. Repeated exposure may cause skin dryness and cracking. Avoid contact with skin. Wear suitable protective clothing, gloves and goggles or a face mask. Use only in well-ventilated areas. Avoid getting into the environment, follow the instructions and safety data sheets. If swallowed, immediately pro-consult a doctor and show this container or label.

SOLVENT UNIVERSAL

Intended for diluting metallic and mother-of-pearl basic enamels, as well as for acrylic enamels and varnishes. The specially created formula of the thinner allows you to effectively reduce the viscosity of the material, which contributes to its better application and minimizes the formation of fog. The thinner is fully compatible with all paints on the market. Features: ability to promote excellent spreading of added materials; providing the opportunity to cover huge surfaces; ability to mix well; preventing the formation of dry edges; contribute to speeding up the time for unsticking, speeding up the service time; do not undermine the old healthy layer of paint coating.

Recommended temperature range: Standard universal thinner - 18 - 25°C Slow universal thinner - >25°C Fast universal thinner - < 18°C

Outstanding feature:
a new formula that corresponds to the world's leading manufacturers.

There is no specific smell.



Only for professional use

name	article	liter capacity/unit
Standard universal thinner	AD021	1 liter
Standard universal thinner	AD021/5L	5 liters
Slow universal thinner	AD022	1 liter
Fast universal thinner	AD023	1 liter
Acrylic solvent	AD024	1 liter
Solvent for transition	AD01SCT/1L	1 liter
Add-on for transition to the base (pcs.)	AD02ST/1L	1 liter

Storage time and conditions: Store in a cool, dry place, away from sources of fire and heat. Avoid exposure to sunlight. Store at a temperature of ~ 20°C

CLEANER BEFORE COLORFUL



Only for professional using

Cleaner before painting is assigned for degreasing and cleaning the surface before painting. It prevents the appearance of craters and "eyes" during and after painting. Easy to use. Dries quickly. Colorless, does not change color. Prevents the appearance of craters and contamination on the repair surface.

name	article	liter capacity/unit
Cleaner before painting	AD025	1 liter

Precautions: FLAMMABLE. Toxic for aquatic organisms, can cause long-term adverse changes in the aquatic environment. Harmful: May cause lung damage if swallowed. Repeated exposure may cause skin dryness and cracking. Vapors may cause drowsiness and dizziness. Keep away from sources of fire, do not smoke. Do not inhale vapors/aerosols. Avoid contact with skin. Wear protective clothing, gloves and goggles or a face mask. Use only in well-ventilated areas. Avoid getting into the environment, follow the instructions and safety data sheets.

UNIVERSAL MATE Supplement (MATTING PASTE)

A universal matting additive is added to enamels and varnishes to reduce the gloss (gloss) of the coating in accordance with the original coating. Matting application blends easily. The amount of matting agent added is individual for each paint. Matting application is not intended for use with transparent varnishes.

name	article	liter capacity/unit
Universal matadditive (Matting paste)	AD026	1 liter

Dilution



Mixing ratio: Satin gloss:
Matt: colour 70 (vol.)
50 (vol.)

Causing



Spray gun with a nozzle:

Nozzle diameter: 1.3 - 1.5 mm
Spray pressure: 2.0-2.5 bar

Pressure

0.7 bar



Only for professional using

Precautions: FLAMMABLE. Repeated exposure may cause skin dryness and cracking. Vapors may cause drowsiness and dizziness. Keep away from sources of ignition. Work only in well-ventilated rooms, do not smoke or eat. Keep out of the reach of children. Do not inhale vapors/aerosols. Avoid contact with skin and eyes. Wear suitable protective clothing, gloves and goggles or a face mask. In case of insufficient ventilation, put on clothes appropriate means of respiratory protection.

WATER BASED ANTI-SILICONE

Anti-silicone, anti-static agent for cleaning water-based with protection against dust accumulation. Removes small surface contaminants, including silicone, and provides an antistatic effect. Suitable for cleaning surfaces with an old coating. Degreases small surfaces made of pure metal.



Only for professional using

CHROME BASE FOR MAZDA 46G ADI CHROME



For professional use only

- the product is applied on black glossy acrylic paint;
- 1 layer is recommended to apply very easy and thin;
- the next step is to apply 2 standard layers, the interval between which should be 5-10 minutes
- after exposure for 15 minutes at 20 °C, apply a solvent-based varnish.

PRIMER FOR PLASTIC 1K

Primer for plastic 1K is a quick-drying one-component primer based on polyurethane resins. It is intended for the treatment of plastic elements of the car, provides adhesion to the following layers of acrylic soil and enamel, performs the function of an insulating layer. Surface preparation: Be sure to clean the painted plastic element of all dirt. After cleaning, grease should be removed from the surface of the part, and then wrapped with felt. If necessary, the surface should be heated for 60 minutes. At t 60°C, then remove the fat. Method of application: Apply 2 layers using a paint sprayer with an interval of 5-10 minutes. The total thickness of the coating is about 20 m. The diameter of the nozzle is 1.3-1.5 mm. Air pressure 3.0-4.0 bar.



For professional use only

name	article	liter capacity/unit
Primer for plastic 1K	AD027	1 liter

SOFTENER (ELASTIC ADDITV)



Only for professional using

Plasticizer (Elastic additiv) The elastic additive is made of special polyester resins. It is intended for addition to soils, enamels and varnishes, which are applied to plastic elements of the car. Adding a plasticizer (Elastic additiv) to two-component soils and paints improves the elasticity of the material used, prevents the formation of cracks on the coating. Intended for use with acrylic enamels, colorless varnishes, acrylic soils.

name	article	liter capacity/unit
Plasticizer (Elastic additiv)	AD028	1 liter

BUMPER PAINT 1K

anthracite/white/black/grey

Bumper Paint 1K anthracite/white/black/grey. One-component structural paint Bumper Paint 1K anthracite/white/black/grey is intended for repairing bumpers, moldings, frames of exterior mirrors and other elements made of plastic. It does not require the use of special soil and means to transfer elasticity. Can be used as a topcoat or primer for bumpers to be painted. Resistant to atmospheric conditions, gasoline and lubricants.



Only for professional using

name	article	liter capacity/unit
BumperPaint 1K anthracite/ white/black/grey	AD029	1l
	AD030	1l
	AD031	1l
	AD032	1 liter

SEALANT SP-5



Sealant SP-5, 310 ml, white/gray/black - one-component polyurethane glue-sealant. Used in the automotive industry to seal flanges, welds and areas in the front and rear of the car body. SP5 provides excellent protection against the penetration of water, dust and moisture in the seams and in the car interior. It is resistant to light chemicals.

SP5 is also used for:

- Bonding of metal constructions
- Bonding of vibrating parts in body building

name	article	liter capacity/unit
Sealant SP - 5 gray / white / black	AD072 AD073	310 ml 310 ml

Only for professional using

GLASSFIX

Glue for glass 310 ml - one-component polyurethane fast glue. Hardens in a short time, allowing removal of residues after 3 hours at 23°C and relative humidity 50%

name	article	liter capacity/unit
Glassfix	AD071	310 ml



Only for professional using

KISTOVY SEALER

Bone sealant- seam sealant ADI UPP for applying with a brush. Sealant based on solvents. Dries quickly, paints immediately, low shrinkage. Ideal for internal and external connections. Reproduces the factory finish.

name	article	liter capacity/unit
Bone sealant	AD075	0.85 kg



Only for professional using

ANTIGRAVITY PROTECTION

ANTIGRAVITY COATING

(white/grey/black)

Anti-gravel coating(white/grey/black). For application on the lower visible part of the car body. Protects against corrosion, salt and gravel, and also reduces noise. Made of rubber and polymers. After drying, the coating can be painted. Provides excellent protection against the effects of the environment and chips. Each package contains a liter can for a gun and a connection.

name of article/item		
Anti-gravel coating(white/grey/black)	AD0761 l	
	AD0771 l	
	AD0781 l	



Only for professional using

SOFT Correction FOR POLISHING CIRCLES



name	article	liter capacity/unit
Soft mandrel for polishing wheels 123mm M14 Soft mandrel for	ADPD301	1pc

POLISHER M14

Only for professionalusing

name	article	liter capacity/unit
White polisher M14 150x50	ADPD407	1pc
Orange polisher M14 150x50	ADPD409	1pc
Black polisher M14 150x50	ADPD413	1pc



Only for professionalusing

POLISHER ON Velcro



Only for professionalusing

name	article	liter capacity/unit
White Velcro polisher 150x25	ADPD409	1pc
Orange Velcro polisher 150x25	ADPD411	1pc
Black Velcro polisher 150x25	ADPD413	1pc

SCHLEIFPASTE GROB POLISH #1

Schleifpaste Grob Polish No. 1. Fast, effective surface treatment. Removing small lines, giving shine. For any paintwork (new, old, factory and repainted)

name	article	liter capacity/unit
Schleifpaste Grob Polish No. 1	ADFC1	1 kg



Only for professional using

SCHLEIFPASTE FEIN POLISH #2



Only for professional using

Schleifpaste Fein Polish No. 2. The fast-acting, fine-abrasive polish is designed to remove cloudiness of the paint coating, small scratches and the edges of the color transition. Ideal for processing soft, fresh paint coatings. Quickly removes small scratches and provides shine for any paintwork: new, old, factory and repainted. High quality surface polishing.

name	article	liter capacity/unit
Schleifpaste Fein Polish No. 2	ADFC2	1 kg

SCHLEIFPASTE ULTRA FEIN POLISH #3



Only for professional use

Schleifpaste Ultra Fein Polish No. 3. Quickly brings the coating to a "painted only" state, removing dullness and circular separations. Exceptionally high gloss surface. Quick removal of circular marks from other polishing pastes and leg-some traces of oxidation.

name	article	liter capacity/unit
Schleifpaste Ultra Fein Polish No. 3	ADFC3	1 kg

POLYROL G3

G3 polish. Professional polishing paste, easy to use and ensures a uniform finish. G3 polish does not contain silicone. G3 polish can be applied manually or using a special machine. This tool easily removes the sanding mark left by P1500 paper. If water is used together with the G3 polisher, then a perfect result can be obtained even with one application.



Only

name	article	liter capacity/unit
G3 polish	ADFC G3	1 liter

ONE-STEP POLYROL ONESTEP

One-step polish OneStep. It consists of small particles that are crushed during polishing and turn into dust at the end of polishing. It does not contain solvents and silicone, it is completely water-based. Achieving a high gloss surface in one step.

Instructions for use: shake the bottle well before use; apply a sufficient amount of polish to the sponge and distribute evenly on the surface; buff with medium pressure on the machine until all scratches are gone, then lower the pressure when the material starts to dry. Important: be careful not to polish in one place for a long time, do not press too hard, because this is not the case. the paint on the surface in this case heats up too much, which can lead to small deformations of the coating.

name	article	liter capacity/unit
One-step polish OneStep	ADFC7	1 kg

Precautions: WARNING!!! Avoid contact with skin and eyes, do not inhale. If swallowed, consult a doctor immediately. Keep out of the reach of children. Storage: USP OneStep should be stored at temperatures above 10 °C, away from frost and direct sunlight. Accelerates the polishing process, does not boil

VOLUME QUILTED STICKY ANTISTATICNapkins

Volumetric quilted sticky antistaticnapkinsfor dust removal, in individual packaging, the degree of impregnation is average.

Composition: 100% cotton

Density: 15 threads/cm²

Color: Beige Size: 0.85 x 0.75 m

Packaging: each napkin in individual packaging Box - 100 pcs



Only for professionalusing

name	article	liter capacity/unit
Volumetric quilted sticky anti-static wipes	AD079	1 pc

non woven REQUESTED Napkins

Non-woven, impregnated napkins.Suitable for removing dust after sanding putty or paint. The fabric does not release fibers, has a good catch of dust particles. Excellent for removing heavy dust after sanding. The material has good softness. Impregnation does not contain solvents and has a high resistance to drying. Resistant to temperature changes. Composition: 50% viscose, 50% polyester. Weight: 75 g/m². Dimensions: 0.4 x 0.4 m



name	article	liter capacity/unit
Impregnated nonwovensnapkins	ADT35	1 pc.

Napkins made of unbleached cotton gauze,REQUESTED

Napkins made of unbleached cotton gauze, impregnated.Suitable for removing dust after sanding. Collects and holds dust particles, leaving no traces. Ideal for removing heavy dust after sanding. Impregnation does not contain volatile solvents and has high resistance to drying. Resistant to temperature changes. Composition: 100% cotton. Dimensions: 1.1 x 0.75 m



Only for professionalusing

name	article	liter capacity/unit
Napkins withunbleached cotton gauze, soaked	ADT45	1 pc.

NON-WOVEN NAPKIN WITH IMPREGNATION WITH ORGANIC SOLVENTS

Non-woven napkin impregnated with organic solvents. For degreasing metal and plastic surfaces before painting. The main feature: the napkin is degreasing and at the same time provides antistatic properties, traps dust particles and lint, which is a huge advantage when preparing for painting plastic surfaces and bumpers. The impregnation composition is harmless to health and the environment, does not contain volatile substances of organic substances, non-flammable. Size: 0.32 x 0.4 m. Composition: 45% viscose, 55% polyester, Weight: 116 g/m² Color: blue, Packaging: 300 pcs. (12 packages of 25 pcs.)



Only for professionalusing

name	article	liter capacity/unit
Non-woven napkin with impregnationfrom organic solvents	ADNC25	1pie ce

CELLULOSE TOWEL 3-ply, blue



Only for professionalusing

3-ply cellulose towel, blue.Height: 26 cm (+18%); length: 180 m; Number of napkins: 474 (26x38 cm). Premium quality anti-aging paper material. excellent absorbing properties, exceptional strength in dry and wet condition. Can be used for processing rough and uneven surfaces. Low fluffiness. It is used in especially responsible areas. Recommended for working with water and thick substances.

name	article	liter capacity/unit
Cellulose towel3-layer, blue	ADP0100	1 pc.

Sound insulation LETTERS 500*500

Sound insulation sheets 500x500- self-adhesive coating based on elastomer, designed for sound insulation and noise suppression of the running part of the body.

name	article	liter capacity/unit
Sound insulation sheets 500x500	AD0082	1pie ce



Only for professionalusing

KIT FOR PROCESSING GLASS CRYSTAL TECH

name	article	liter capacity/unit
Set for processing glassCrystal Tech	AD0083	1piece



Only for professionalusing

ADI PRESSURE SPRAYER



ADI Pressure sprayer. For easy dosing and application of detergents before varnishing. Economical. Perfectly sprays the appropriate amount of detergent on the surface. Does not contain silicones. Capacity: 1000 ml.

name	article	liter capacity/unit
ADI Pressure sprayer	AD086	1 pc.

VARNISHABLE OVERALLS NYLON WITH HOOD

Lacquered nylon overalls with a hood.

Antistatic material. The color is white.

Available sizes: M/L/XL/XXL/XXXL

name	article	liter capacity/unit
Lacquered nylon overalls with a hood.	AD087	1 pc.



Only for professionalusing

OVERALLS

Overalls, 50g, Polypropylene, water-based paint booth protection or simple dirt protection (class I protection)

name	article	liter capacity/unit
Overalls	AD087/2	1 pc.



Only for professional using

FILM FOR painting



Only for professional using

Film for painting. Film for fast and effective masking. Can be used with infrared drying, heat resistant up to 120C. Statically charged. The size is 4x200m

name	article	liter capacity/unit
Film for painting	AD089	1 pc.

EQUIPMENT AND APPLIANCES

FOAM ROLLER FOR OPENINGS

Foam roller for holes. Foam tape

- the ideal solution for masking the gaps between the hood or doors and the car body. Prevents penetration-paint renewal. The size is 13 mm x 50 m. Delivered in a dispenser box.

name of article/item	article	liter capacity/unit
Foam roller for holes	AD091	1 pc.



Only for professional using

Measuring cups

Measuring cups.High-quality containers for precise mixing of all paint and varnish materials: paints, transparent varnishes, fillers, etc. A scale of proportions is applied to the wall of the container.



Only for professionalusing

Covers FOR glasses



Only for professionalusing

Lids for glasses.Easy to apply. Thanks to the special wavy structure, the lids fit very tightly. Available for glasses with a capacity of: 400/600/1300/2240 ml.

name	article	liter capacity/unit
Lids for 400ml glasses.	AD095/0.4	2000 pcs.
Lids for 600ml glasses.	AD095/0.6	1250 pcs.
Lids for 1300ml glasses.	AD095/1,3	500 pcs.

COMPANIONS GOODS

STANDARD MANDLE FOR ABRASIVE DISCS, 6 HARDNESSES. 150 MM

name	article	liter capacity/unit
Standard frame for abrasive discs,6 holes. 150 mm	ADRL403	1 pc



Only for professionalusing

SOFT Correction FOR ABRASIVE DISKS, 6 STATEMENTS. 150 MM



Only for professionalusing

name	article	liter capacity/unit
Soft mandrel for abrasivesdisks, 6 holes. 150 mm	ADRL404	1 pc



Only for professional using

name	article	liter capacity/unit
soft adapter, 7 holes. 150 mm	ADRL1403AD	1pc

PAINTING TAPES

PAINTING TAPE 45M

Painter's tape 45m. with a water-based adhesive. The main scope of application

- painting works, masking cars during painting and drying at medium temperatures. Base type: impregnated paper Thickness, h: 125 Ultimate stretch: 9%

Temporary resistance gap, n./25: 87.5 mm

Adhesion to steel, n./25: 6mm Heat resistance, C°: 80°



Only for professional using

name	article	meterage/units in a box
Paintertape, 18 mm	AD080/18	45 m/48 pcs
Paintertape, 24 mm	AD080/24	45 m/36 pcs
Paintertape, 36 mm	AD080/36	45 m/24 pcs
Paintertape, 48 mm	AD080/48	45 m/24 pcs

EQUIPMENT

ROTATING STAND



Only for professional using

Rotating stand designed for painting and drying removable elements: doors, bumper, wing, etc. Complete with a set of six universal mounting rods with supporting adapters that allow you to mount even the most complex elements

name of article/item		
Rotating stand	AD8008	1piece

STAND FOR GRINDING/PAINTS OF UNIVERSAL APPLICATION

With height adjustment, it has four support points for large p



Only for professional using

name	article	liter capacity/unit
Stand for grinding / coloring of universal use	AD8009	1piece

SPOTTER ADI UPP SPOT 3902 (230V)/3904 (400V)



Spotter ADI UPP SPOT 3902 (230V)/3904 (400V).

The Spotter steel straightening device of the new generation is ideal for any work on straightening and straightening steel. Microprocessor-controlled SPOT 3902/3904 with 75 programs offers easy adaptation in use, simplifying the work of the operator. Has 2 options to choose from: power level (9 levels), tool (7 options) used. No need to adjust time and amperage anymore! Automatic dot welding system (when the tool is in contact with the part)

Technical characteristics: Voltage: 2 x 230/400V 50/60 Delay fuse: 16A No-load voltage: 7.4V

Maximum current: 3500 A. RMS 3%

Transformer winding: copper Gun cable: 2m

Dimensions: 36 x 26 x 23.5 cm

Weight: 21

name	article	liter capacity/unit
Spotter ADI UPP SPOT 3902 (230V)	AD0084	1piece
Spotter ADI UPP SPOT 3904 (400V)	AD0085	1piece